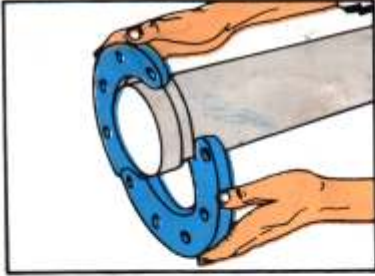


INSTALLATION AND ASSEMBLY "GE"-FLANGE ADAPTER



1. APPLY 'GE'-FLANGE : Open 'GE'-Flange fully and place hinged flange around the grooved pipe and with the circular key section locating into the groove.

The flange cavity to receive the gasket must face the pipe end.

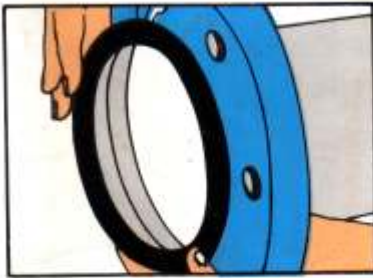
Do not remove the permanent hinge for any reason.



2. INSERT FLANGE BOLT : Insert a standard flange bolt through the mating holes of the NMC-Flange to secure the flange firmly in the groove.

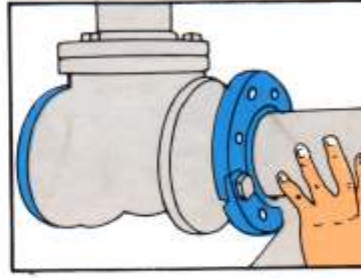


3. CHECK GASKET AND LUBRICATE
Check gasket supplied to be certain it is suited for intended service. color code identifies gasket grade. Apply a thin coat of 'NMC' Lubricant or silicone lubricant to gasket lips and outside of gasket.



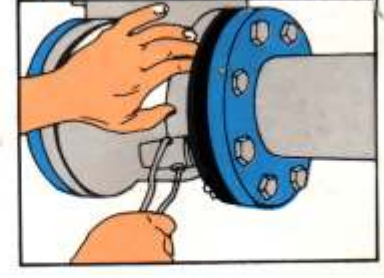
4. INSTALL GASKET : Press the gasket into the cavity between the pipe O.D. and flange recess. Be certain the gasket is properly positioned as shown.

After gasket is in place, apply additional lubricant liberally to the outer gasket lip which will seal on the mating flange face.



5. MATE NMC-FLANGE AND FACING FLANGE : Place a second standard flange bolt in the hinge hole (opposite the first) and direct the two bolt assembly to mate with the adjoining flange.

NOTE : NMC-Flange is designed to provide proper sealing with the special NMC-Flange gasket supplied. No standard flange gasket is required.



6. ADD BOLTS AND TIGHTEN : Add the remaining standard flange bolts and tighten all the nuts evenly as with a regular flange assembly, until faces contact firmly or bolts attain recommended flange joint torque figures.

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