

1



1. Ring, housing and bolts, ready for assembly - a spanner is the only tool needed.

2



2. Thoroughly lubricate Inside and outside of rubber ring with Vegetable based lubricant. This avoids pinching or nipping of the ring. Recommend use of 'NMC' Lubricant.

3



3. Slip the ring over one pipe and bring both the pipe ends together.



4. Slide the ring into central position over the pipe ends.

5



5. Put on the sections of the housing and insert the bolts and nuts.

6



6. Bolt up evenly until the nuts are fully tightened. Ensure that the bolt sections of the half housings meet, metal to metal.

QUANTITY OF LUBRICANT FOR RUBBER GASKETS

SL. No.	Size of G. E. Coupling Gasket	No. of gaskets that can be lubricated per kg of lubricant (approx)
1.	48.3	570
2.	60.3	430
3.	88.9	290
4.	114.3	215
5.	168.3	135
6.	219.1	110
7.	273.0	85
8.	323.0	65
9.	355.6	55
10.	406.4	50
11.	457.0	40
12.	508.0	30
13.	610.0	20